



# Precision, Low Power INSTRUMENTATION AMPLIFIERS

# FEATURES

- LOW OFFSET VOLTAGE: 50μV max
- LOW DRIFT: 0.5μV/°C max
- LOW INPUT BIAS CURRENT: 5nA max
- HIGH CMR: 120dB min
- INPUTS PROTECTED TO ±40V
- WIDE SUPPLY RANGE: ±2.25V to ±18V
- LOW QUIESCENT CURRENT: 700μA
- 8-PIN PLASTIC DIP, SO-8

# **APPLICATIONS**

- BRIDGE AMPLIFIER
- THERMOCOUPLE AMPLIFIER
- RTD SENSOR AMPLIFIER
- MEDICAL INSTRUMENTATION
- DATA ACQUISITION

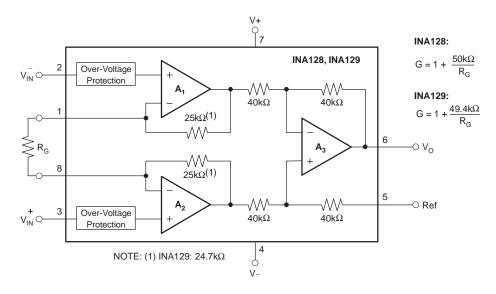
# DESCRIPTION

The INA128 and INA129 are low power, general purpose instrumentation amplifiers offering excellent accuracy. The versatile 3-op amp design and small size make them ideal for a wide range of applications. Current-feedback input circuitry provides wide bandwidth even at high gain (200kHz at G = 100).

A single external resistor sets any gain from 1 to 10,000. The INA128 provides an industry-standard gain equation; the INA129 gain equation is compatible with the AD620.

The INA128/INA129 is laser trimmed for very low offset voltage ( $50\mu$ V), drift ( $0.5\mu$ V/°C) and high common-mode rejection (120dB at G ≥ 100). It operates with power supplies as low as ±2.25V, and quiescent current is only 700µA—ideal for battery-operated systems. Internal input protection can withstand up to ±40V without damage.

The INA128/INA129 is available in 8-pin plastic DIP and SO-8 surface-mount packages, specified for the -40°C to +85°C temperature range. The INA128 is also available in a dual configuration, the INA2128.





Please be aware that an important notice concerning availability, standard warranty, and use in critical applications of Texas Instruments semiconductor products and disclaimers thereto appears at the end of this data sheet.

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#### ABSOLUTE MAXIMUM RATINGS(1)

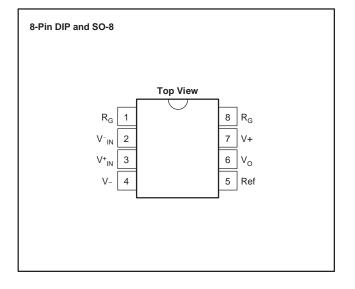
Supply Voltage±18V
Analog Input Voltage Range±40V
Output Short-Circuit (to ground) Continuous
Operating Temperature40°C to +125°C
Storage Temperature Range55°C to +125°C
Junction Temperature+150°C
Lead Temperature (soldering, 10s)+300°C

(1) Stresses above these ratings may cause permanent damage. Exposure to absolute maximum conditions for extended periods may degrade device reliability. These are stress ratings only, and functional operation of the device at these or any other conditions beyond those specified is not implied.

### **ORDERING INFORMATION**

For the most current package and ordering information, see the Package Option Addendum located at the end of this data sheet.

#### **PIN CONFIGURATION**





This integrated circuit can be damaged by ESD. Texas Instruments recommends that all integrated circuits be handled with appropriate precautions. Failure to observe proper handling and installation procedures can cause damage.

ESD damage can range from subtle performance degradation to complete device failure. Precision integrated circuits may be more susceptible to damage because very small parametric changes could cause the device not to meet its published specifications.

## **ELECTRICAL CHARACTERISTICS**

At T\_A = +25°C, V\_S =  $\pm 15$  V, R\_L = 10k\Omega, unless otherwise noted.

			INA128P, U INA129P. U			INA128PA, INA129PA,		
PARAMETER	CONDITIONS	MIN	ТҮР	MAX	MIN	ТҮР	MAX	UNIT
INPUT								
Offset Voltage, RTI								
Initial	$T_A = +25^{\circ}C$		±10±100/G	±50±500/G		±25±100/G	±125±1000/G	μV
vs Temperature	$T_A = T_{MIN}$ to $T_{MAX}$		±0.2±2/G	±0.5±20/G		±0.2±5/G	±1±20/G	μV/°C
vs Power Supply	$V_{S} = \pm 2.25 V$ to $\pm 18 V$		±0.2±20/G	±1±100/G		*	±2±200/G	μV/V
Long-Term Stability			±0.1±3/G			*		μV/mo
Impedance, Differential			10 <sup>10</sup>    2			*		$\Omega \parallel pF$
Common-Mode			10 <sup>11</sup>    9			*		Ω    pF
Common-Mode Voltage Range <sup>(1)</sup>	$V_{O} = 0V$	(V+) – 2	(V+) – 1.4		*	*		V
		(V–) + 2	(V−) + 1.7		*	*		V
Safe Input Voltage				±40			*	V
Common-Mode Rejection	$V_{CM} = \pm 13 V, \Delta R_S = 1 k\Omega$							
	G = 1	80	86		73	*		dB
	G = 10	100	106		93	*		dB
	G = 100	120	125		110	*		dB
	G = 1000	120	130		110	*		dB
BIAS CURRENT			±2	±5		*	±10	nA
vs Temperature			±30			*		pA/°C
Offset Current			±1	±5		*	±10	nA
vs Temperature			±30			*		pA/°C
NOISE VOLTAGE, RTI	G = 1000, R <sub>S</sub> = 0Ω							
f = 10Hz	-		10			*		nV/√Hz
f = 100Hz			8			*		nV/√Hz
f = 1kHz			8			*		nV/√Hz
$f_B = 0.1Hz$ to 10Hz			0.2			*		μVpp
Noise Current								
f = 10Hz			0.9			*		pA/√Hz
f = 1kHz			0.3			*		pA/√Hz
$f_B = 0.1Hz$ to 10Hz			30			*		рАрр
GAIN								
Gain Equation, INA128			1 + (50kΩ/R <sub>G</sub> )			*		V/V
INA129			$1 + (49.4 \text{k}\Omega/\text{R}_{G})$			*		V/V
Range of Gain		1		10000	*		*	V/V
Gain Error	G = 1		±0.01	±0.024		*	±0.1	%
	G = 10		±0.02	±0.4		*	±0.5	%
	G = 100		±0.05	±0.5		*	±0.7	%
	G = 1000		±0.5	±1		*	±2	%
Gain vs Temperature <sup>(2)</sup>	G = 1		±1	±10		*	*	ppm/°C
50k $\Omega$ (or 49.4k $\Omega$ ) Resistance <sup>(2)(3)</sup>	-		±25	±100		*	*	ppm/°C
Nonlinearity	V <sub>O</sub> = ±13.6V, G = 1		±0.0001	±0.001		*	±0.002	% of FSR
	G = 10		±0.0003	±0.002		*	±0.004	% of FSR
	G = 100		±0.0005	±0.002		*	±0.004	% of FSR
	G = 1000		±0.000	(4)		*	*	% of FSR

NOTE<sup>:</sup> \* Specification is same as INA128P, U or INA129P, U.
(1) Input common-mode range varies with output voltage — see typical curves.
(2) Specified by wafer test.
(3) Temperature coefficient of the 50kΩ (or 49.4kΩ) term in the gain equation.
(4) Nonlinearity measurements in G = 1000 are dominated by noise. Typical nonlinearity is ±0.001%.

# **ELECTRICAL CHARACTERISTICS (continued)** At $T_A = +25^{\circ}$ C, $V_S = \pm 15$ V, $R_L = 10$ k $\Omega$ , unless otherwise noted.

		INA128P, U INA129P. U						
PARAMETER	CONDITIONS	MIN	TYP	MAX	MIN	TYP	MAX	UNIT
OUTPUT								
Voltage: Positive	$R_L = 10k\Omega$	(V+) – 1.4	(V+) – 0.9		*	*		V
Negative	$R_L = 10k\Omega$	(V–) + 1.4	(V–) + 0.8		*	*		V
Load Capacitance Stability			1000			*		pF
Short-Circuit Current			+6/-15			*		mA
FREQUENCY RESPONSE								
Bandwidth, -3dB	G = 1		1.3			*		MHz
	G = 10		700			*		kHz
	G = 100		200			*		kHz
	G = 1000		20			*		kHz
Slew Rate	$V_{O} = \pm 10V, G = 10$		4			*		V/µs
Settling Time, 0.01%	G = 1		7			*		μs
	G = 10		7			*		μs
	G = 100		9			*		μs
	G = 1000		80			*		μs
Overload Recovery	50% Overdrive		4			*		μs
POWER SUPPLY								
Voltage Range		±2.25	±15	±18	*	*	*	V
Current, Total	$V_{IN} = 0V$		±700	±750		*	*	μΑ
TEMPERATURE RANGE								
Specification		-40		+85	*		*	°C
Operating		-40		+125	*		*	°C
θ <sub>JA</sub> 8-Pin DIP			80			*		°C/W
SO-8 SOIC			150			*		°C/W

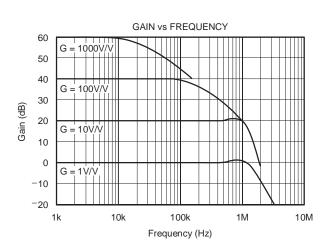
NOTE: \* Specification is same as INA128P, U or INA129P, U.
(1) Input common-mode range varies with output voltage — see typical curves.
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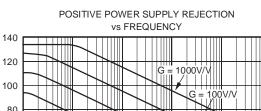
INA128 INA129

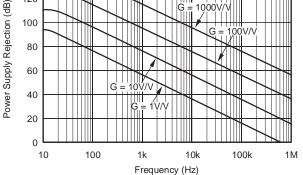
# TYPICAL CHARACTERISTICS

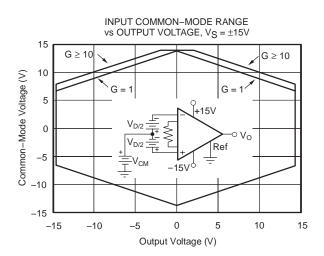
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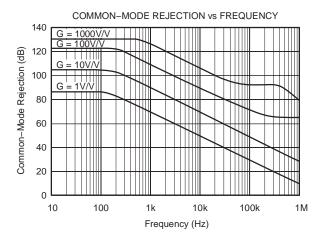
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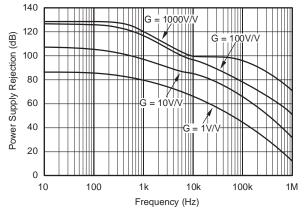




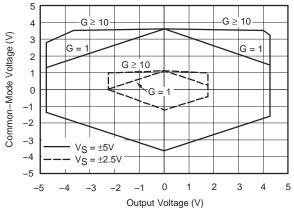




NEGATIVE POWER SUPPLY REJECTION vs FREQUENCY



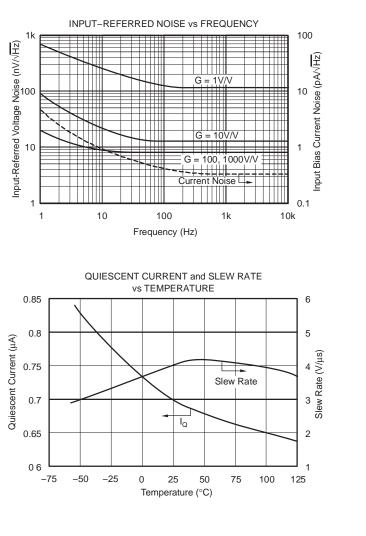
INPUT COMMON-MODE RANGE vs OUTPUT VOLTAGE, VS =  $\pm 5V$ ,  $\pm 2.5V$ 

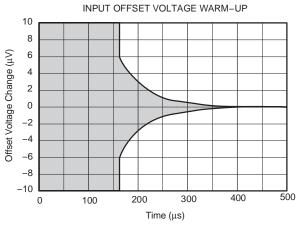


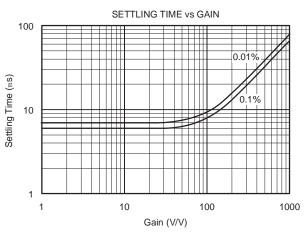


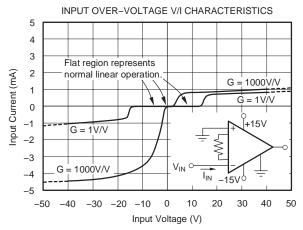
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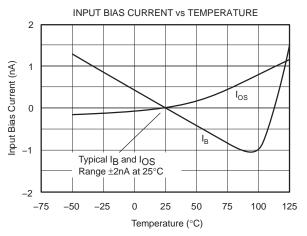
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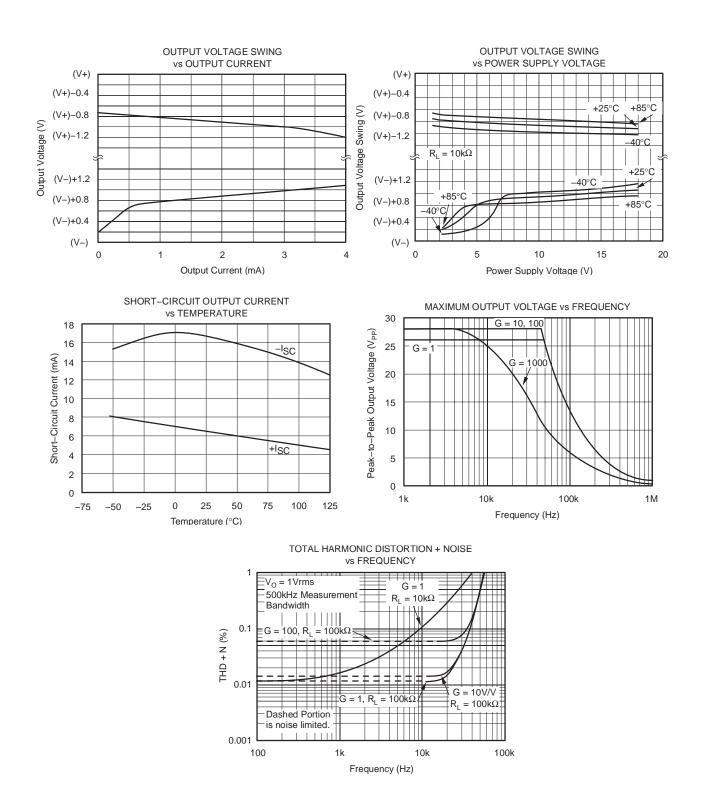




# TYPICAL CHARACTERISTICS (continued)

At  $T_A$  = +25°C,  $V_S$  = ±15V, unless otherwise noted.

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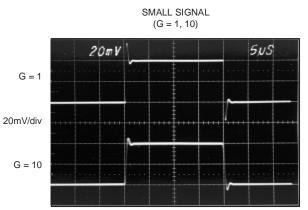


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SBOS051B - OCTOBER 1995 - REVISED FEBRUARY 2005

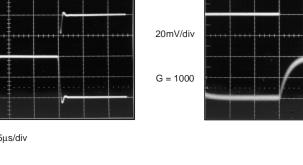
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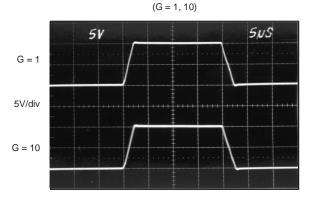


5µs/div

LARGE SIGNAL



G = 100



5µs/div

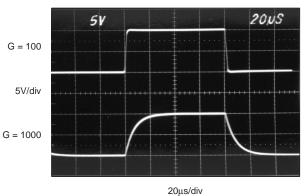


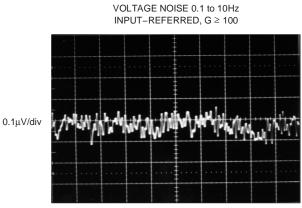
20µs/div

SMALL SIGNAL

(G = 100, 1000)

20mV





1s/div

# **APPLICATIONS INFORMATION**

Figure 1 shows the basic connections required for operation of the INA128/INA129. Applications with noisy or high impedance power supplies may require decoupling capacitors close to the device pins as shown.

The output is referred to the output reference (Ref) terminal which is normally grounded. This must be a low-impedance connection to assure good common-mode rejection. A resistance of  $8\Omega$  in series with the Ref pin will cause a typical device to degrade to approximately 80dB CMR (G = 1).

# SETTING THE GAIN

Gain is set by connecting a single external resistor,  ${\sf R}_G,$  connected between pins 1 and 8:

INA128:

$$G = 1 + \frac{50k\Omega}{R_G}$$
(1)

INA129:

$$G = 1 + \frac{49.4k\Omega}{R_{G}}$$
(2)

Commonly used gains and resistor values are shown in Figure 1.

The 50k $\Omega$  term in Equation 1 (49.4k $\Omega$  in Equation 2) comes from the sum of the two internal feedback resistors of A<sub>1</sub> and A<sub>2</sub>. These on-chip metal film

resistors are laser trimmed to accurate absolute values. The accuracy and temperature coefficient of these internal resistors are included in the gain accuracy and drift specifications of the INA128/INA129.

The stability and temperature drift of the external gain setting resistor,  $R_G$ , also affects gain.  $R_G$ 's contribution to gain accuracy and drift can be directly inferred from the gain equation (1). Low resistor values required for high gain can make wiring resistance important. Sockets add to the wiring resistance which will contribute additional gain error (possibly an unstable gain error) in gains of approximately 100 or greater.

## DYNAMIC PERFORMANCE

The typical performance curve *Gain vs Frequency* shows that, despite its low quiescent current, the INA128/INA129 achieves wide bandwidth, even at high gain. This is due to the current-feedback topology of the input stage circuitry. Settling time also remains excellent at high gain.

## NOISE PERFORMANCE

The INA128/INA129 provides very low noise in most applications. Low frequency noise is approximately  $0.2\mu V_{PP}$  measured from 0.1 to 10Hz (G  $\geq$  100). This provides dramatically improved noise when compared to state-of-the-art chopper-stabilized amplifiers.

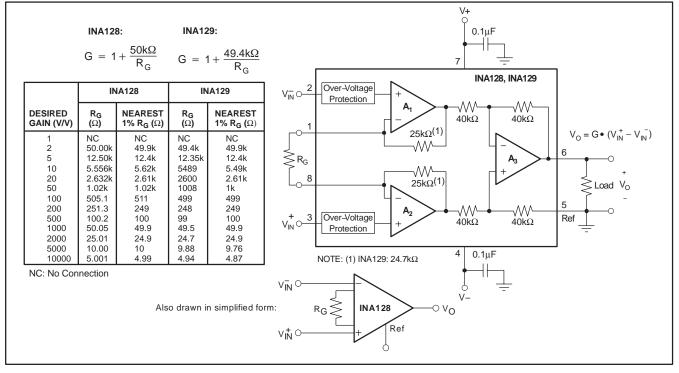


Figure 1. Basic Connections

#### OFFSET TRIMMING

The INA128/INA129 is laser trimmed for low offset voltage and offset voltage drift. Most applications require no external offset adjustment. Figure 2 shows an optional circuit for trimming the output offset voltage. The voltage applied to Ref terminal is summed with the output. The op amp buffer provides low impedance at the Ref terminal to preserve good common-mode rejection.

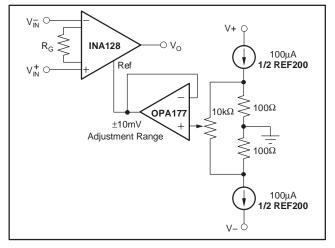


Figure 2. Optional Trimming of Output Offset Voltage

## INPUT BIAS CURRENT RETURN PATH

The input impedance of the INA128/INA129 is extremely high—approximately  $10^{10}\Omega$ . However, a path must be provided for the input bias current of both inputs. This input bias current is approximately  $\pm 2nA$ . High input impedance means that this input bias current changes very little with varying input voltage.

Input circuitry must provide a path for this input bias current for proper operation. Figure 3 shows various provisions for an input bias current path. Without a bias current path, the inputs will float to a potential which exceeds the common-mode range, and the input amplifiers will saturate.

If the differential source resistance is low, the bias current return path can be connected to one input (see the thermocouple example in Figure 3). With higher source impedance, using two equal resistors provides a balanced input with possible advantages of lower input offset voltage due to bias current and better high-frequency common-mode rejection.



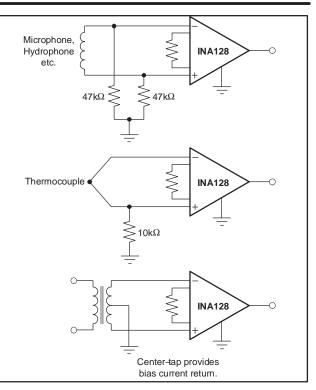


Figure 3. Providing an Input Common-Mode Current Path

## INPUT COMMON-MODE RANGE

The linear input voltage range of the input circuitry of the INA128/INA129 is from approximately 1.4V below the positive supply voltage to 1.7V above the negative supply. As a differential input voltage causes the output voltage increase, however, the linear input range will be limited by the output voltage swing of amplifiers  $A_1$  and  $A_2$ . So the linear common-mode input range is related to the output voltage of the complete amplifier. This behavior also depends on supply voltage—see performance curves, *Input Common-Mode Range vs Output Voltage*.

Input-overload can produce an output voltage that appears normal. For example, if an input overload condition drives both input amplifiers to their positive output swing limit, the difference voltage measured by the output amplifier will be near zero. The output of  $A_3$  will be near 0V even though both inputs are overloaded.

### LOW VOLTAGE OPERATION

The INA128/INA129 can be operated on power supplies as low as  $\pm 2.25$ V. Performance remains excellent with power supplies ranging from  $\pm 2.25$ V to  $\pm 18$ V. Most parameters vary only slightly throughout this supply voltage range—see typical performance curves.



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Operation at very low supply voltage requires careful attention to assure that the input voltages remain within their linear range. Voltage swing requirements of internal nodes limit the input common-mode range with low power supply voltage. Typical performance curves, "Input Common-Mode Range vs Output Voltage" show the range of linear operation for  $\pm 15V$ ,  $\pm 5V$ , and  $\pm 2.5V$  supplies.

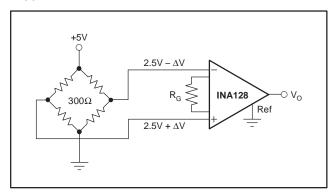


Figure 4. Bridge Amplifier

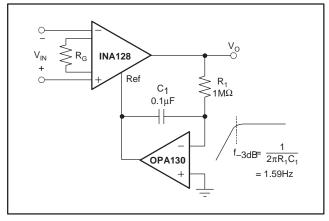


Figure 5. AC-Coupled Instrumentation Amplifier

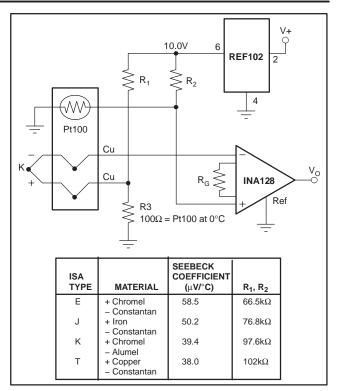
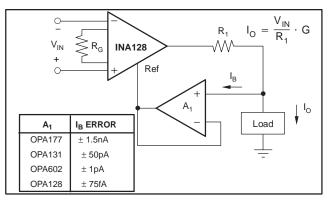
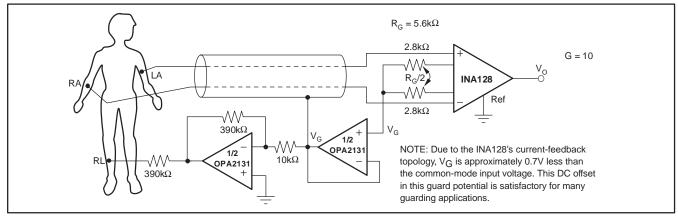


Figure 6. Thermocouple Amplifier with RTD Cold-Junction Compensation











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## **PACKAGING INFORMATION**

Orderable Device	Status <sup>(1)</sup>	Package Type	Package Drawing	Pins	Package Qty	Eco Plan <sup>(2)</sup>	Lead/ Ball Finish	MSL Peak Temp <sup>(3)</sup>	Samples (Requires Login)
INA128P	ACTIVE	PDIP	Р	8	50	Green (RoHS & no Sb/Br)	CU NIPDAU	N / A for Pkg Type	
INA128PA	ACTIVE	PDIP	Р	8	50	Green (RoHS & no Sb/Br)	CU NIPDAU	N / A for Pkg Type	
INA128PAG4	ACTIVE	PDIP	Р	8	50	Green (RoHS & no Sb/Br)	CU NIPDAU	N / A for Pkg Type	
INA128PG4	ACTIVE	PDIP	Р	8	50	Green (RoHS & no Sb/Br)	CU NIPDAU	N / A for Pkg Type	
INA128U	ACTIVE	SOIC	D	8	75	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-3-260C-168 HR	
INA128U/2K5	ACTIVE	SOIC	D	8	2500	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-3-260C-168 HR	
INA128U/2K5G4	ACTIVE	SOIC	D	8	2500	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-3-260C-168 HR	
INA128UA	ACTIVE	SOIC	D	8	75	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-3-260C-168 HR	
INA128UA/2K5	ACTIVE	SOIC	D	8	2500	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-3-260C-168 HR	
INA128UA/2K5E4	ACTIVE	SOIC	D	8	2500	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-3-260C-168 HR	
INA128UA/2K5G4	ACTIVE	SOIC	D	8	2500	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-3-260C-168 HR	
INA128UAE4	ACTIVE	SOIC	D	8	75	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-3-260C-168 HR	
INA128UAG4	ACTIVE	SOIC	D	8	75	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-3-260C-168 HR	
INA128UG4	ACTIVE	SOIC	D	8	75	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-3-260C-168 HR	
INA129P	ACTIVE	PDIP	Р	8	50	Green (RoHS & no Sb/Br)	CU NIPDAU	N / A for Pkg Type	
INA129PA	ACTIVE	PDIP	Р	8	50	Green (RoHS & no Sb/Br)	CU NIPDAU	N / A for Pkg Type	
INA129PAG4	ACTIVE	PDIP	Р	8	50	Green (RoHS & no Sb/Br)	CU NIPDAU	N / A for Pkg Type	



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Orderable Device	Status <sup>(1)</sup>	Package Type	Package Drawing	Pins	Package Qty	Eco Plan <sup>(2)</sup>	Lead/ Ball Finish	MSL Peak Temp <sup>(3)</sup>	Samples (Requires Login)
INA129PG4	ACTIVE	PDIP	Р	8	50	Green (RoHS & no Sb/Br)	CU NIPDAU	N / A for Pkg Type	
INA129U	ACTIVE	SOIC	D	8	75	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-3-260C-168 HR	
INA129U/2K5	ACTIVE	SOIC	D	8	2500	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-3-260C-168 HR	
INA129U/2K5G4	ACTIVE	SOIC	D	8	2500	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-3-260C-168 HR	
INA129UA	ACTIVE	SOIC	D	8	75	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-3-260C-168 HR	
INA129UA/2K5	ACTIVE	SOIC	D	8	2500	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-3-260C-168 HR	
INA129UA/2K5E4	ACTIVE	SOIC	D	8	2500	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-3-260C-168 HR	
INA129UA/2K5G4	ACTIVE	SOIC	D	8	2500	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-3-260C-168 HR	
INA129UAE4	ACTIVE	SOIC	D	8	75	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-3-260C-168 HR	
INA129UG4	ACTIVE	SOIC	D	8	75	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-3-260C-168 HR	
SN412014DRE4	ACTIVE	SOIC	D	8	2500	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-3-260C-168 HR	

<sup>(1)</sup> The marketing status values are defined as follows:

ACTIVE: Product device recommended for new designs.

LIFEBUY: TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

NRND: Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

PREVIEW: Device has been announced but is not in production. Samples may or may not be available.

**OBSOLETE:** TI has discontinued the production of the device.

(2) Eco Plan - The planned eco-friendly classification: Pb-Free (RoHS), Pb-Free (RoHS Exempt), or Green (RoHS & no Sb/Br) - please check http://www.ti.com/productcontent for the latest availability information and additional product content details.

TBD: The Pb-Free/Green conversion plan has not been defined.

**Pb-Free (RoHS):** TI's terms "Lead-Free" or "Pb-Free" mean semiconductor products that are compatible with the current RoHS requirements for all 6 substances, including the requirement that lead not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, TI Pb-Free products are suitable for use in specified lead-free processes.

**Pb-Free (RoHS Exempt):** This component has a RoHS exemption for either 1) lead-based flip-chip solder bumps used between the die and package, or 2) lead-based die adhesive used between the die and leadframe. The component is otherwise considered Pb-Free (RoHS compatible) as defined above.



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4-Jan-2012

Green (RoHS & no Sb/Br): TI defines "Green" to mean Pb-Free (RoHS compatible), and free of Bromine (Br) and Antimony (Sb) based flame retardants (Br or Sb do not exceed 0.1% by weight in homogeneous material)

<sup>(3)</sup> MSL, Peak Temp. -- The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.

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#### OTHER QUALIFIED VERSIONS OF INA128, INA129 :

• Enhanced Product: INA129-EP

NOTE: Qualified Version Definitions:

• Enhanced Product - Supports Defense, Aerospace and Medical Applications

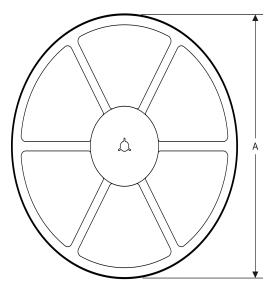
# PACKAGE MATERIALS INFORMATION

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## TAPE AND REEL INFORMATION

#### REEL DIMENSIONS

Texas Instruments





TAPE AND REEL INFORMATION

#### TAPE DIMENSIONS



A0	Dimension designed to accommodate the component width
B0	Dimension designed to accommodate the component length
K0	Dimension designed to accommodate the component thickness
W	Overall width of the carrier tape
P1	Pitch between successive cavity centers

l dimensions are nomina Device		Package Drawing		SPQ	Reel Diameter (mm)	Reel Width W1 (mm)	A0 (mm)	B0 (mm)	K0 (mm)	P1 (mm)	W (mm)	Pin1 Quadrant
INA128U/2K5	SOIC	D	8	2500	330.0	12.4	6.4	5.2	2.1	8.0	12.0	Q1
INA128UA/2K5	SOIC	D	8	2500	330.0	12.4	6.4	5.2	2.1	8.0	12.0	Q1
INA129U/2K5	SOIC	D	8	2500	330.0	12.4	6.4	5.2	2.1	8.0	12.0	Q1
INA129UA/2K5	SOIC	D	8	2500	330.0	12.4	6.4	5.2	2.1	8.0	12.0	Q1

TEXAS INSTRUMENTS

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# PACKAGE MATERIALS INFORMATION

14-Jul-2012



\*All dimensions are nominal

Device	Package Type	Package Drawing	Pins	SPQ	Length (mm)	Width (mm)	Height (mm)
INA128U/2K5	SOIC	D	8	2500	367.0	367.0	35.0
INA128UA/2K5	SOIC	D	8	2500	367.0	367.0	35.0
INA129U/2K5	SOIC	D	8	2500	367.0	367.0	35.0
INA129UA/2K5	SOIC	D	8	2500	367.0	367.0	35.0

P(R-PDIP-T8)

PLASTIC DUAL-IN-LINE PACKAGE



- A. All linear dimensions are in inches (millimeters).B. This drawing is subject to change without notice.
- C. Falls within JEDEC MS-001 variation BA.



D (R-PDSO-G8)

PLASTIC SMALL OUTLINE



NOTES: A. All linear dimensions are in inches (millimeters).

- B. This drawing is subject to change without notice.
- Body length does not include mold flash, protrusions, or gate burrs. Mold flash, protrusions, or gate burrs shall not exceed 0.006 (0,15) each side.
- Body width does not include interlead flash. Interlead flash shall not exceed 0.017 (0,43) each side.
- E. Reference JEDEC MS-012 variation AA.





NOTES: A. All linear dimensions are in millimeters.

- B. This drawing is subject to change without notice.
- C. Publication IPC-7351 is recommended for alternate designs.
- D. Laser cutting apertures with trapezoidal walls and also rounding corners will offer better paste release. Customers should contact their board assembly site for stencil design recommendations. Refer to IPC-7525 for other stencil recommendations.
   E. Customers should contact their board fabrication site for solder mask tolerances between and around signal pads.



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